



TECHNICAL DATA SHEET

Product name:	Protective lacquer	Date:	28 Mar 2007
Product code:	502.501	Version:	3
Customer:	Nampak Nigeria		
Location:	Ikeja	Customer Code:	308013300

SPECIFICATIONS

Viscosity: 35 - 45 Sec. ISO 6 at 25°C
65 - 85 Sec. FORD 4 at 25°C
70 - 90 Sec. AFNOR 4 at 25°C

Solids: 35.5 - 37.5 % 30 min. at 200°C

INFORMATION

Description: Gold lacquer for the external protection of 3 piece food cans, ends

Density: 0.98 - 1.00 at 20°C

Type: Modified epoxy

Substrate: ETP / TFS

Applied Colour: Gold

Thinner: 566.219

Cleanup Thinner: 566.219

Wet Colour: Gold

Application: Roller Coater

Drying / Stoving: 200°C for 7 to 12 minutes peak

Film Weight: 3.2 - 3.9 mg/inch² dry
5 - 6 g/m² dry

Flashpoint: See Health and safety data sheet

Storage Conditions: 9 months at the recommended storage temperature between 10 and 20°C, with eventually thinning down

Remarks: Stir well before use
Storage conditions between -5°C and 40°C
BFDGE/NOGE free
BADGE Compliant
Processable lacquer in these conditions of curing.

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